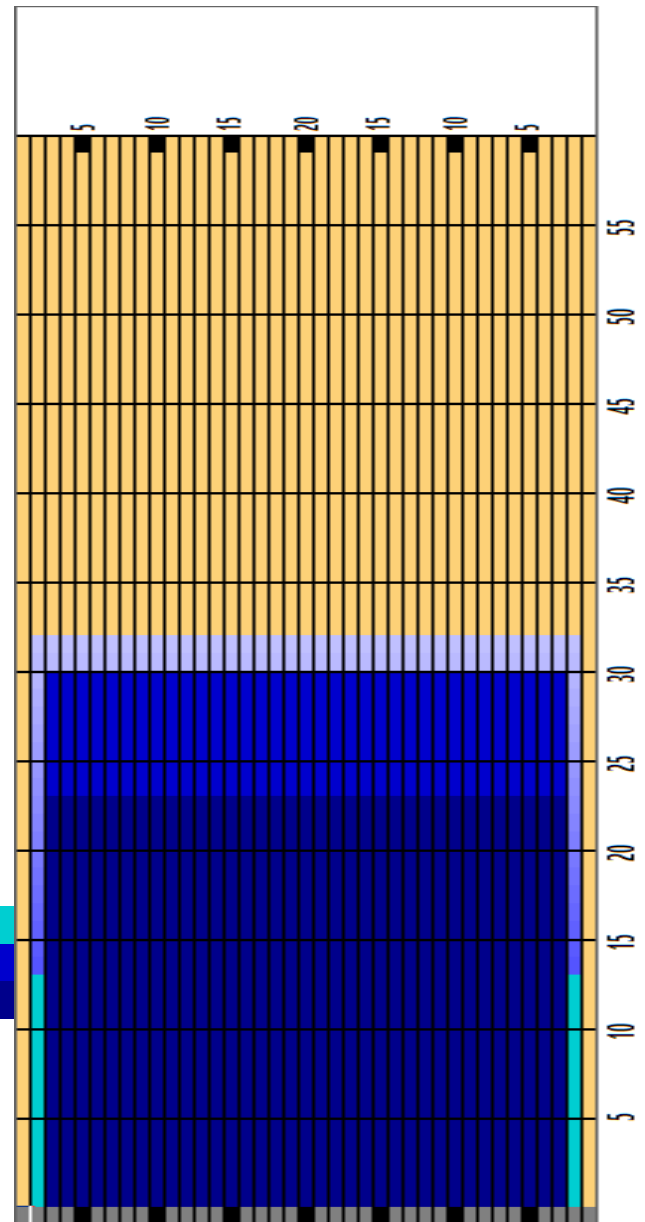


Oil Pattern Distance	32	Reverse Brush Drop	32	Oil Per Board	50 ul
Forward Oil Total	19.95 mL	Reverse Oil Total	7 mL	Volume Oil Total	26.95 mL
Tank Configuration	A-B	Tank A Conditioner	CURRENT	Tank B Conditioner	CURRENT

	START	STOP	LOADS	SPEED	BUFFER	CROSSED	START	END	FEET	T.OIL
1	2L	2R	4	14	3	148	0.0	5.9	5.9	7400
2	2L	2R	3	18	3	111	5.9	13.5	7.6	5550
3	3L	3R	3	18	3	105	13.5	21.1	7.6	5250
4	3L	3R	1	18	3	35	21.1	23.6	2.5	1750
5	2L	2R	0	18	3	0	23.6	32.0	8.4	0

	START	STOP	LOADS	SPEED	BUFFER	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	3	0	32.0	30.0	-2.0	0
2	3L	3R	3	26	3	105	30.0	19.0	-11.0	5250
3	3L	3R	1	22	3	35	19.0	15.9	-3.1	1750
4	2L	2R	0	18	3	0	15.9	0.0	-15.9	0



Cleaner Ratio Main Mix 19:1 Forward
 Cleaner Ratio Back End Mix 19:1 Reverse
 Cleaner Ratio Back End Distance 59 Combined
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	1	1	1	1	1	1

