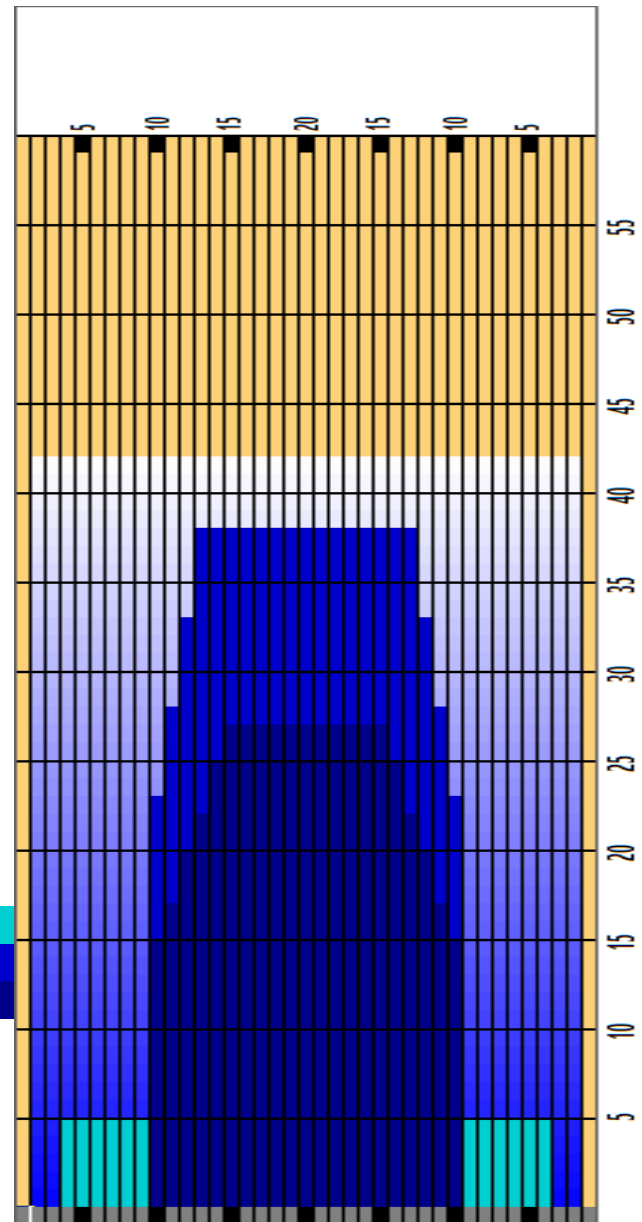


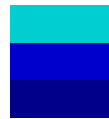
Oil Pattern Distance	42	Reverse Brush Drop	38	Oil Per Board	55 ul
Forward Oil Total	14.19 mL	Reverse Oil Total	11.385 mL	Volume Oil Total	25.575 mL
Tank Configuration	A-B	Tank A Conditioner	TERRAIN	Tank B Conditioner	ICE

	START	STOP	LOADS	SPEED	BUFFER	CROSSED	START	END	FEET	T.OIL
1	4L	4R	3	18	3	99	0.0	5.1	5.1	5445
2	10L	10R	4	18	3	84	5.1	15.3	10.2	4620
3	11L	11R	1	18	3	19	15.3	17.8	2.5	1045
4	12L	12R	1	18	3	17	17.8	20.3	2.5	935
5	13L	13R	1	18	3	15	20.3	22.8	2.5	825
6	14L	14R	1	18	3	13	22.8	25.3	2.5	715
7	15L	15R	1	18	3	11	25.3	27.8	2.5	605
8	2L	2R	0	18	3	0	27.8	35.0	7.2	0
9	2L	2R	0	18	3	0	35.0	42.0	7.0	0

	START	STOP	LOADS	SPEED	BUFFER	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	3	0	42.0	38.0	-4.0	0
2	13L	13R	2	18	3	30	38.0	32.9	-5.1	1650
3	12L	12R	2	18	3	34	32.9	27.8	-5.1	1870
4	11L	11R	2	18	3	38	27.8	22.7	-5.1	2090
5	10L	10R	2	18	3	42	22.7	17.6	-5.1	2310
6	10L	10R	3	14	3	63	17.6	11.7	-5.9	3465
7	2L	2R	0	14	3	0	11.7	0.0	-11.7	0



Cleaner Ratio Main Mix 19:1 Forward
 Cleaner Ratio Back End Mix 19:1 Reverse
 Cleaner Ratio Back End Distance 59 Combined
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	9.58	2.25	1.03	1.03	2.25	9.58

