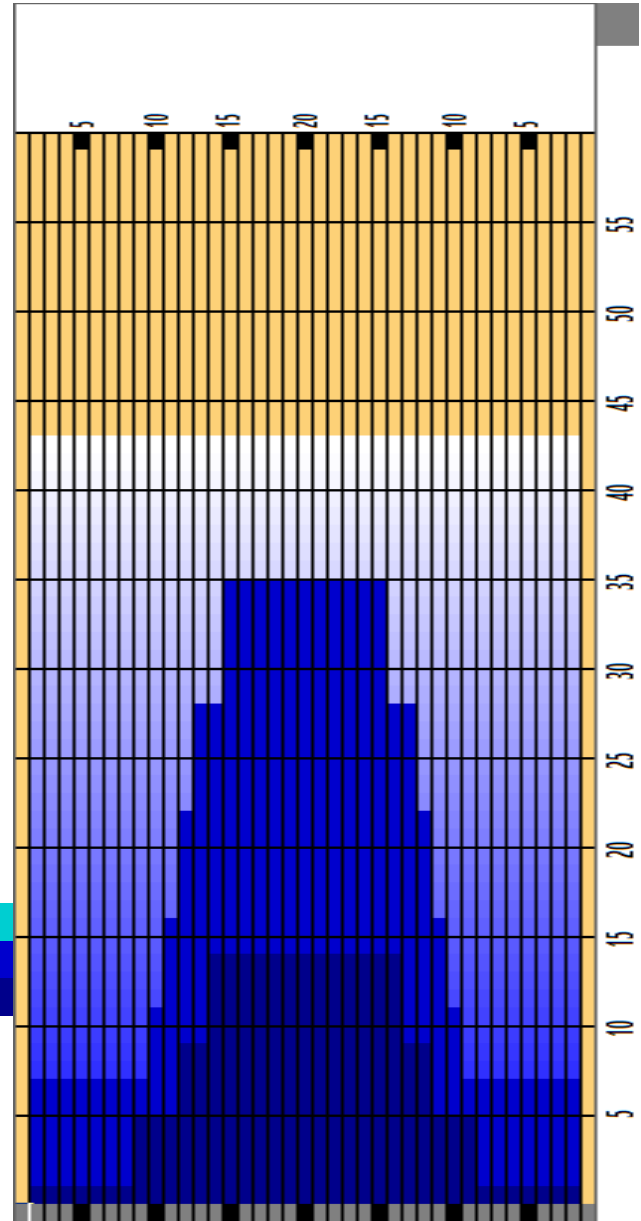


Oil Pattern Distance	43	Reverse Brush Drop	35	Oil Per Board	50 ul
Forward Oil Total	9 mL	Reverse Oil Total	10.15 mL	Volume Oil Total	19.15 mL
Tank Configuration	A-B	Tank A Conditioner	CURRENT	Tank B Conditioner	CURRENT

	START	STOP	LOADS	SPEED	BUFFER	CROSSED	START	END	FEET	T.OIL
1	2L	2R	2	14	3	74	0.0	1.9	1.9	3700
2	9L	9R	2	14	3	46	1.9	5.8	3.9	2300
3	12L	12R	2	14	3	34	5.8	9.7	3.9	1700
4	14L	14R	2	18	3	26	9.7	14.8	5.1	1300
5	2L	2R	0	18	3	0	14.8	26.0	11.2	0
6	2L	2R	0	22	3	0	26.0	33.0	7.0	0
7	2L	2R	0	26	3	0	33.0	43.0	10.0	0

	START	STOP	LOADS	SPEED	BUFFER	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	3	0	43.0	35.0	-8.0	0
2	15L	15R	2	26	3	22	35.0	27.7	-7.3	1100
3	13L	13R	2	22	3	30	27.7	21.5	-6.2	1500
4	12L	12R	2	18	3	34	21.5	16.4	-5.1	1700
5	11L	11R	2	18	3	38	16.4	11.3	-5.1	1900
6	10L	10R	2	14	3	42	11.3	7.4	-3.9	2100
7	2L	2R	1	14	3	37	7.4	5.5	-1.9	1850
8	2L	2R	0	10	3	0	5.5	0.0	-5.5	0



Cleaner Ratio Main Mix 19:1 Forward
 Cleaner Ratio Back End Mix 19:1 Reverse
 Cleaner Ratio Back End Distance 59 Combined
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	6.33	2.57	1.07	1.07	2.57	6.33

