

KEISARI 2021



Oil Pattern Distance **Forward Oil Total Tank Configuration**

41 10.05 mL N/A

Reverse Brush Drop Reverse Oil Total Tank A Conditioner

40 7.25 mL **TERRAIN** Oil Per Board **Volume Oil Total Tank B Conditioner**

50 ul 17.3 mL **ICE**

| START STOP LOADS SPEED BUFFER TANK CROSSED START END FEET T.OIL 1 2L 2R 2 18 3 A 74 0.0 2.5 2.5 3700 2 8L 8R 1 18 3 A 25 2.5 5.0 2.5 1250 3 10L 10R 2 18 3 A 42 5.0 10.1 5.1 2100 4 13L 13R 4 18 3 A 60 10.1 20.3 10.2 3000 5 2L 2R 0 18 3 A 0 20.3 24.0 3.7 0 6 2L 2R 0 22 3 A 0 24.0 33.0 9.0 0 7 2L 2R 0 30 3 A 0 33.0 41.0 | | | STOR | | corro | BUILEER | T | cnoccen | | FNID | | T.O.II |
|--|---|-------|------|-------|-------|---------|------|---------|-------|------|------|--------|
| 2 8L 8R 1 18 3 A 25 2.5 5.0 2.5 1250 3 10L 10R 2 18 3 A 42 5.0 10.1 5.1 2100 4 13L 13R 4 18 3 A 60 10.1 20.3 10.2 3000 5 2L 2R 0 18 3 A 0 20.3 24.0 3.7 0 6 2L 2R 0 22 3 A 0 24.0 33.0 9.0 0 | | START | STOP | LOADS | SPEED | BUFFER | TANK | CROSSED | START | END | FEET | T.OIL |
| 3 10L 10R 2 18 3 A 42 5.0 10.1 5.1 2100 4 13L 13R 4 18 3 A 60 10.1 20.3 10.2 3000 5 2L 2R 0 18 3 A 0 20.3 24.0 3.7 0 6 2L 2R 0 22 3 A 0 24.0 33.0 9.0 0 | 1 | 2L | 2R | 2 | 18 | 3 | Α | 74 | 0.0 | 2.5 | 2.5 | 3700 |
| 4 13L 13R 4 18 3 A 60 10.1 20.3 10.2 3000 5 2L 2R 0 18 3 A 0 20.3 24.0 3.7 0 6 2L 2R 0 22 3 A 0 24.0 33.0 9.0 0 | 2 | 8L | 8R | 1 | 18 | 3 | Α | 25 | 2.5 | 5.0 | 2.5 | 1250 |
| 5 2L 2R 0 18 3 A 0 20.3 24.0 3.7 0 6 2L 2R 0 22 3 A 0 24.0 33.0 9.0 0 | 3 | 10L | 10R | 2 | 18 | 3 | Α | 42 | 5.0 | 10.1 | 5.1 | 2100 |
| 6 2L 2R 0 22 3 A 0 24.0 33.0 9.0 0 | 4 | 13L | 13R | 4 | 18 | 3 | Α | 60 | 10.1 | 20.3 | 10.2 | 3000 |
| | 5 | 2L | 2R | 0 | 18 | 3 | Α | 0 | 20.3 | 24.0 | 3.7 | 0 |
| 7 2L 2R 0 30 3 A 0 33.0 41.0 8.0 0 | 6 | 2L | 2R | 0 | 22 | 3 | Α | 0 | 24.0 | 33.0 | 9.0 | 0 |
| | 7 | 2L | 2R | 0 | 30 | 3 | Α | 0 | 33.0 | 41.0 | 8.0 | 0 |
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| 2 15L 15 3 14L 14 4 13L 13 5 11L 11 | 15R 1 14R 2 13R 2 | 0 30 1 22 2 18 2 18 | 3 | A B B | 11 | | 31.9 | -6.0 -3.1 | 0 550 |
|--|-------------------------|------------------------------|---|-------------|----|------|------|--------------|----------|
| 3 14L 14 4 13L 13 5 11L 11 | 14R 2 | 2 18 | 3 | _ | | | | -3.1 | 550 |
| 4 13L 13 5 11L 11 | 13R 2 | | _ | В | 26 | 210 | | | |
| 5 11L 11 | | 2 18 | | | | 31.9 | 26.8 | -5.1 | 1300 |
| | 11R 3 | | 3 | В | 30 | 26.8 | 21.7 | -5.1 | 1500 |
| | 1111 | 3 14 | 3 | В | 57 | 21.7 | 15.8 | -5.9 | 2850 |
| 6 10L 10 | 10R 1 | 1 10 | 3 | В | 21 | 15.8 | 14.4 | -1.4 | 1050 |
| 7 2L 2R | 2R (| 0 10 | 3 | В | 0 | 14.4 | 0.0 | -14.4 | 0 |

Cleaner Ratio Main Mix Forward 5:1 Cleaner Ratio Back End Mix 5:1 Reverse Cleaner Ratio Back End Distance 59 Combined Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100

This Pattern Up Loaded From Slot # 2 In Lane Machine On 9/10/2013 11:34 AM

| Item | 3L-7L:18L-18R | 8L-12L:18L-18R | 13L-17L:18L-18R | 18L-18R:17R-13R | 18L-18R:12R-8R | 18L-18R:7R-3R |
|------------------|----------------|----------------|-----------------|-----------------|----------------|----------------|
| Description | Outside:Middle | Middle:Middle | Inside:Middle | Mlddle: Inside | Middle:Middle | Middle:Outside |
| Track Zone Ratio | 9 | 3 | 1.05 | 1.05 | 3 | 9 |



