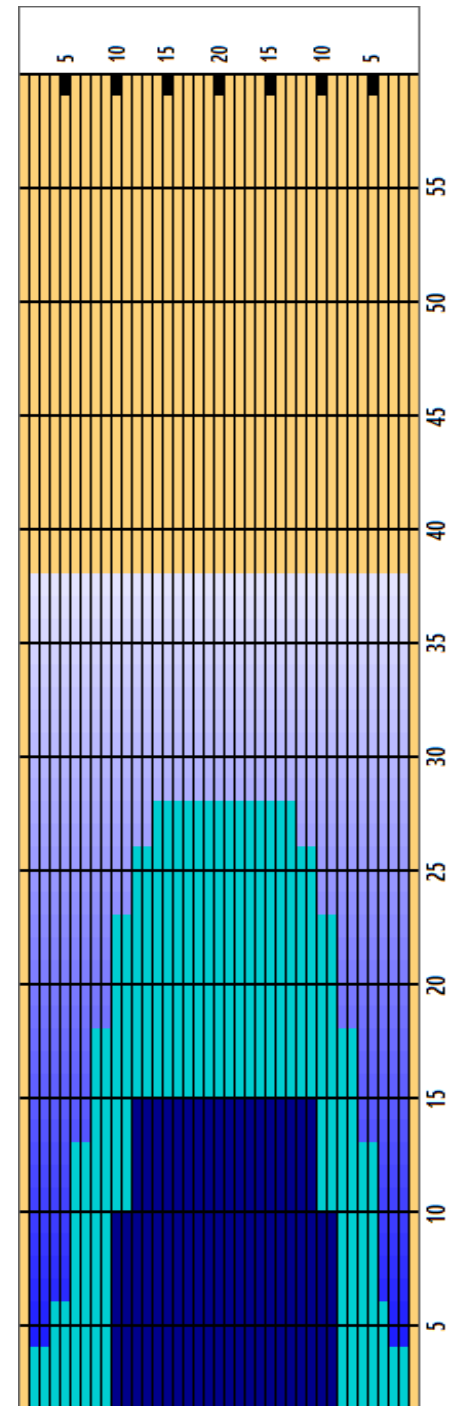


Oil Pattern Distance	38	Reverse Brush Drop	38	Oil Per Board	50 ul
Forward Oil Total	19.95 mL	Reverse Oil Total	4 mL	Volume Oil Total	23.95 mL
Tank Configuration	N/A	Tank A Conditioner	FIRE	Tank B Conditioner	CURVE

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	4	10	3	A	148	0.0	4.2	4.2	7400
2	4L	4R	1	14	3	A	33	4.2	6.1	1.9	1650
3	6L	5R	3	18	3	A	90	6.1	13.7	7.6	4500
4	8L	7R	2	18	3	A	52	13.7	18.8	5.1	2600
5	10L	9R	2	18	3	A	44	18.8	23.9	5.1	2200
6	12L	11R	1	18	3	A	18	23.9	26.4	2.5	900
7	14L	13R	1	18	3	A	14	26.4	28.9	2.5	700
8	2L	2R	0	26	3	A	0	28.9	38.0	9.1	0

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	3	B	0	38.0	15.0	-23.0	0
2	12L	11R	2	18	3	B	36	15.0	9.9	-5.1	1800
3	10L	9R	2	18	3	B	44	9.9	4.8	-5.1	2200
4	2L	2R	0	14	3	B	0	4.8	0.0	-4.8	0



Cleaner Ratio Main Mix 24:1 Forward
 Cleaner Ratio Back End Mix 24:1 Reverse
 Cleaner Ratio Back End Distance 59 Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



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Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	3	1.38	1.01	1	1.25	2.57

