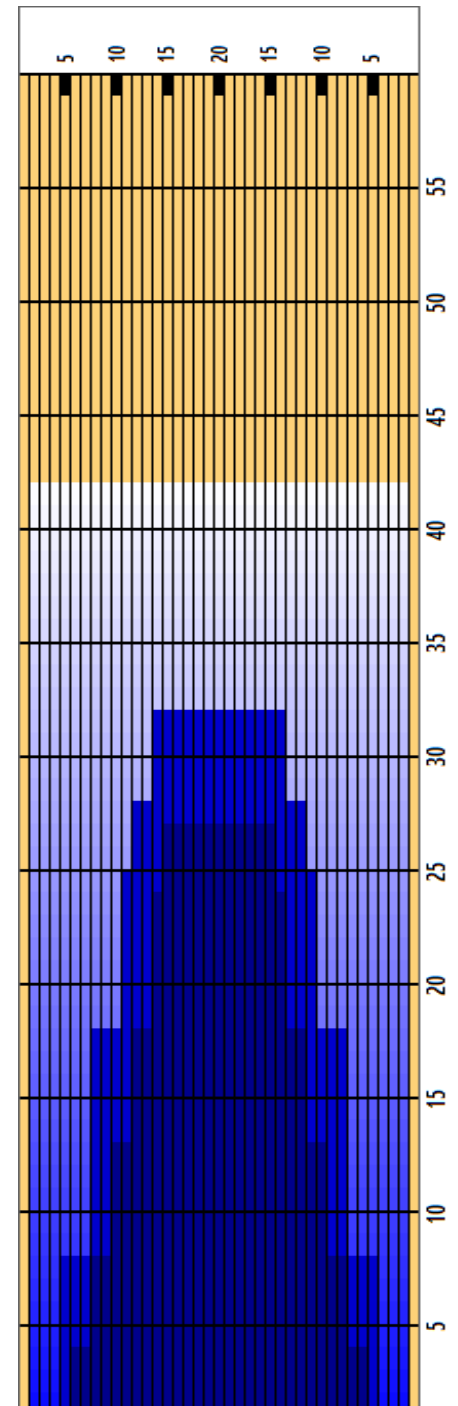


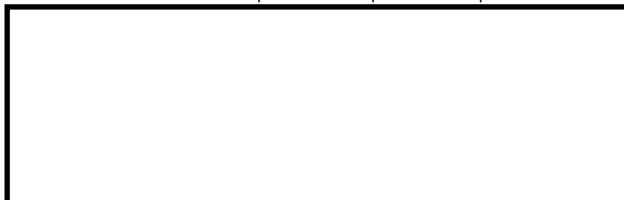
Oil Pattern Distance	42	Reverse Brush Drop	36	Oil Per Board	45 ul
Forward Oil Total	13.095 mL	Reverse Oil Total	9.225 mL	Volume Oil Total	22.32 mL
Tank Configuration	N/A	Tank A Conditioner	FIRE	Tank B Conditioner	CURVE

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	3L	3R	2	10	3	A	70	0.0	1.4	1.4	3150
2	6L	6R	2	10	3	A	58	1.4	4.2	2.8	2610
3	8L	8R	2	14	3	A	50	4.2	8.1	3.9	2250
4	10L	10R	2	18	3	A	42	8.1	13.2	5.1	1890
5	12L	12R	2	18	3	A	34	13.2	18.3	5.1	1530
6	14L	14R	2	22	3	A	26	18.3	24.5	6.2	1170
7	15L	15R	1	22	3	A	11	24.5	27.6	3.1	495
8	2L	2R	0	22	3	A	0	27.6	32.0	4.4	0
9	2L	2R	0	26	3	A	0	32.0	36.0	4.0	0
10	2L	2R	0	30	3	A	0	36.0	42.0	6.0	0

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	3	B	0	42.0	32.0	-10.0	0
2	14L	14R	1	26	3	B	13	32.0	28.4	-3.6	585
3	12L	12R	1	26	3	B	17	28.4	24.8	-3.6	765
4	11L	11R	2	26	3	B	38	24.8	17.5	-7.3	1710
5	8L	8R	3	22	3	B	75	17.5	8.2	-9.3	3375
6	5L	5R	2	14	3	B	62	8.2	4.3	-3.9	2790
7	2L	2R	0	10	3	B	0	4.3	0.0	-4.3	0



Cleaner Ratio Main Mix 24:1 Forward
 Cleaner Ratio Back End Mix 24:1 Reverse
 Cleaner Ratio Back End Distance 59 Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	5.5	1.62	1.05	1.05	1.62	5.5

