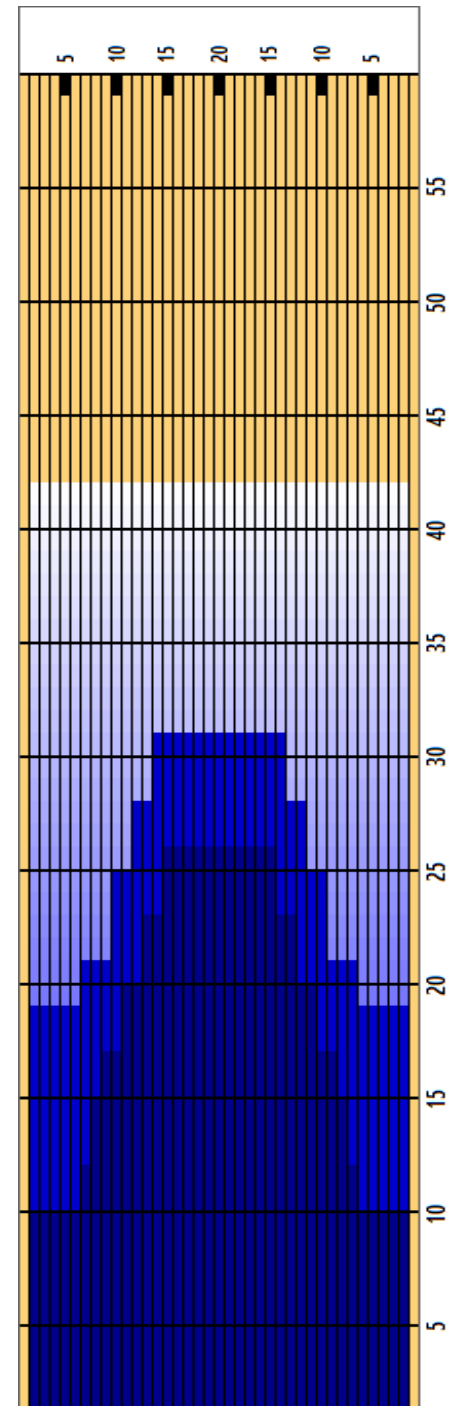


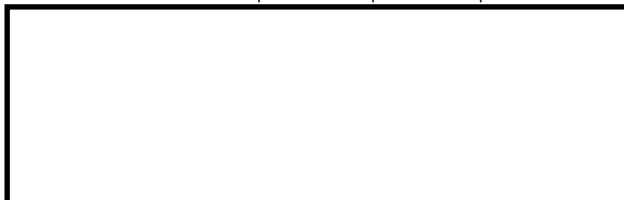
Oil Pattern Distance	42	Reverse Brush Drop	36	Oil Per Board	40 ul
Forward Oil Total	12.2 mL	Reverse Oil Total	12.04 mL	Volume Oil Total	24.24 mL
Tank Configuration	N/A	Tank A Conditioner	TERRAIN	Tank B Conditioner	ICE

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	5	18	3	A	185	0.0	10.2	10.2	7400
2	7L	7R	1	18	3	A	27	10.2	12.7	2.5	1080
3	8L	8R	1	18	3	A	25	12.7	15.2	2.5	1000
4	9L	9R	1	18	3	A	23	15.2	17.7	2.5	920
5	11L	11R	1	18	3	A	19	17.7	20.2	2.5	760
6	13L	13R	1	22	3	A	15	20.2	23.3	3.1	600
7	15L	15R	1	22	3	A	11	23.3	26.4	3.1	440
8	2L	2R	0	22	3	A	0	26.4	42.0	15.6	0

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	22	3	B	0	42.0	31.0	-11.0	0
2	14L	14R	1	18	3	B	13	31.0	28.5	-2.5	520
3	12L	12R	2	14	3	B	34	28.5	24.6	-3.9	1360
4	10L	10R	2	14	3	B	42	24.6	20.7	-3.9	1680
5	7L	7R	1	14	3	B	27	20.7	18.8	-1.9	1080
6	2L	2R	5	14	3	B	185	18.8	8.9	-9.9	7400
7	2L	2R	0	14	3	B	0	8.9	0.0	-8.9	0



Cleaner Ratio Main Mix 24:1 Forward  
 Cleaner Ratio Back End Mix 24:1 Reverse  
 Cleaner Ratio Back End Distance 59 Combined  
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	2.12	1.39	1.03	1.03	1.39	2.12

